


<p>ईस्टर्न कोलफील्ड्स लिमिटेड (कोल इंडिया का एक अभिन्न अंग) अध्यक्ष-सह-प्रबंध निदेशक का कार्यालय सांकतोड़िया, पत्रालय -डिसेरगढ़, जिला -पश्चिम बर्धमान, पश्चिम बंगाल-713333- विद्युत एवं यांत्रिक विभाग सी .आइ .एन -.U10101WB1975GOI030295 वेबसाइट -www.easterncoal.nic.in एक ISO 9001,ISO 14001 & OHSAS 18001 प्रमाणित संगठन</p>		<p>EASTERN COALFIELDS LIMITED (A subsidiary of Coal India Limited) Office of the Chairman-cum-Managing Director Sanctoria, P.O.: Dishergarh, Dist.-Paschim Bardhman, West Bengal-713333 E&M Department CIN-U10101WB1975GOI030295 Website- www.easterncoal.nic.in An ISO 9001,ISO 14001 & OHSAS 18001 Certified Company</p>
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Ref No.:- ECL/HQ/E&M:Sect./HOD/Roto Face Pump/2021-22/ 278

Date- 19-08-2021

To,
The Area Engineer (E&M),
Bankola / Jhanjra / Kenda / Mugma / Pandaveswar / S.P. Mines,
Kunustroia / Satgram / Sodepur / Sripur / Salanpur and Kajora.
Eastern Coalfields Limited.

Sub: Modalities for procurement of spares towards repairing of 'Roto' make Face Pumps.

Dear Sir,

In pursuance of the Competent Approval of DT (P&P), ECL, the following 'Modalities' for procurement of spares towards repairing of 'Roto' make Multi-stage / Split-Casing Pumps and Face Pumps like R-10-D / D-10-D / RM-60 / RM-70 are prescribed as follows:

1. M/s Roto Pumps Limited having their Registered Office at '13, Roto House, NSEZ, Noida, U.P.' and Regional office at '8, Shanti Niketan Building, Camac Street, Kolkata-17, West Bengal' shall be treated as the "OEM" for 'Roto' make pumps.
2. (a) For procurement of spares for R-10-D / D-10-D, RM-60 and RM-70 pump models through single tendering from OEM at Area Level, M/s Roto Pumps Limited having their Registered Office at '13, Roto House, NSEZ, Noida, U.P.' and Regional office at '8, Shanti Niketan Building, Camac Street, Kolkata-17, West Bengal' shall be treated as the "OEM" based on the legal / valid documents submitted / available.
Approved spares list (to be procured from OEM as per the population of such pumps in area) for R-10-D / D-10-D, RM-60 & RM-70 face pumps are also enclosed herewith (Annexure-A, B & C) as per clause 2.11.D. of the CIL Purchase Manual-2020.
(b) Spares for respective FLP Motor/Starter will have to be procured from the respective "OPM" such as BBL/LHP/CGL/Marathon etc. for FLP motors and Prabhu / Minline / Electroteknika etc. for FLP starters through single tendering on case-to-case basis.
3. Repairing of the 'Face Pumps' of manufactured by other than M/s. Roto Pumps Limited will be done at area level as per prevailing practice in line with the procedure mentioned above and area may communicate the spares list of respective makes of such pumps for obtaining competent approval as per clause 2.11.D. of the CIL Purchase Manual-2020.

Continued

4. In addition to the above, while procuring the spares, the laid down procedure in the RCs (if any) and Clause no. 2.11.C read with Clause no. 10.3.2.b.1 & 13.8.a of CIL Purchase Manual-2020 (regarding Manufacturer and their Agents, i.e., Distributor / Dealer / Channel Partner etc.) shall have to be adhered with also.

This may please be treated as 'Most Urgent' and shall be implemented with immediate effect. Any earlier communication in this respect, shall be superseded by this modality.

Endo: Annexure-A, B & C

19/08/21
General Manager (E&M)/HOD
Eastern Coalfields Limited

Copy to:

1. D.T. (P&P), ECL }
2. D.T. (OP), ECL }
3. CVO, ECL / BCCL / CCL / SECL / WCL / NCL / MCL / NECL }
4. G.M. (E&M)/HOD, BCCL / CCL / SECL / WCL / NCL / MCL / NECL }
5. GM (T&MS) / T.S. to CMD, ECL } for kind information please.
6. G.M. (MM) / ECL }
7. Area General Manager, }
- Bankola / Jhanjra / Kenda / Mugma / Pandaveswar / S.P. Mines, }
- Kunustroia / Satgram / Sodepur / Sripur / Salanpur and }

ANNEXURE-A

Ref No.:- ECL/HQ/E&M:Sect./HOD/Roto Face Pump/2021-22/ 278

Date- 19-08-2021

Spares to be procured from 'OEM' for 'Roto' make R-10-D / D-10-D face pumps.

Sr. No.	Spares Description	MOC	Part no.
1	Pump Body	CI	710
2	Barrel	CI	711
3	Barrel Distance Piece	CI	712
4	End Cover	CI	713
5	Companion Flange	CI	714
6	Gland	CI	715
7	Gland Ring	CI	716
8	Grease Seal Housing	CI	717
9	Bearing Cover	CI	718
10	Circlip Ring	CI	719
11	Stator	NR	721
12	Rotor (Double Stage)	AS	723
13	Shaft	MS	724
14	Coupling Rod	AS	725
15	Coupling Rod Bush	TS	726
16	Coupling Rod Pin	TS	727
17	Bearing Spacer	CI	728
18	Bearing Lock Nut	MS	729
19	PIN Cap	MS	731
20	PIN Cap Washer	SS	732
21	Grease Seal	NBR	733
22	Rubber Seal Ring	NBR	734
23	Bearing Lock Nut Washer	MS	754
24	Coupling	CI	6005
25	Coupling Guard	MS	6006

- Compiled in accordance with the previous Rate Contract and Spares List collected from the 'OEM'.

ANNEXURE-B

Ref No.:- ECL/HQ/E&M:Sect./HOD/Roto Face Pump/2021-22/ 278

Date- 19-08-2021

Spares to be procured from 'OEM' for 'Roto' make RM-60 face pumps.

Sr. No.	Spares Description	MOC	Part no.
1	Pump Body	CI	6010
2	Barrel Distance Piece	CI	6058
3	End Cover	CI	6013
4	Companion Flange	CI	6014
5	Gland	CI	6015
6	Gland Ring	CI	6016
7	Grease Seal Housing	CI	6017
8	Bearing Cover	CI	6018
9	Circlip Ring	CI	6019
10	Bonded Stator	NR	6021
11	Rotor	EN-8	6023
12	Shaft	EN-8	6024
13	Coupling Rod	EN-8	6025
14	Coupling Rod Bush	TS	6026
15	Coupling Rod Pin	TS	6027
16	Bearing Spacer	CI	6028
17	Bearing Lock Nut	AS	6029
18	PIN Cap	MS	6031
19	PIN Cap Washer	SS-304	6032-S
20	Grease Seal	NBR	6032
21	Rubber Seal Ring	NBR	6034
22	Circlip External	SPGS	6039
23	Shaft Key	MS	6040
24	Tie Rod	MS	6041
25	O-Ring for Bonded Stator	NR	6044
26	Snorer By Pass	NA	6069
27	Coupling	CI	6005

- Compiled in accordance with the previous Rate Contract and Spares List collected from the 'OEM'.

ANNEXURE-C

Ref No.:- ECL/HQ/E&M:Sect./HOD/Roto Face Pump/2021-22/ 278

Date- 19-08-2021

Spares to be procured from 'OEM' for 'Roto' make RM-70 face pumps.

Sr. No.	Spares Description	MOC	Part no.
1	Pump Body	CI	7010
2	End Cover	CI	7013
3	Companion Flange	CI	7014
4	Gland	CI	7015
5	Gland Ring	CI	7016
6	Grease Seal Housing	CI	7017
7	Bearing Cover	CI	7018
8	Bonded Stator	NR	7021
9	Rotor	EN-8 with Hard Chrome Plated	7022
10	Shaft	EN-8	7024
11	Coupling Rod	EN-8	7025
12	Coupling Rod Bush	TS	7026
13	Coupling Rod Pin	TS	7027
14	Bearing Spacer	CI	7028
15	Bearing Lock Nut	AS	7029
16	PIN Cap	MS	7031
17	PIN Cap Washer	SS-304	7032
18	Grease Seal	NBR	7033
19	Rubber Seal Ring	NBR	7034
20	Tie Rod	MS	7041
21	O-Ring for Bonded Stator	NR	7044
22	Bearing Lock Nut Washer	AS	7054

- Compiled in accordance with the previous Rate Contract and Spares List collected from the 'OEM'.